



Precision engineering technology from Rafflenbeul



Diverse range of parts featured in:
brakes, airbags, antennas,
child safety seat fixtures etc.

We are a medium-sized company successfully manufacturing spring steel products since 1902. We have been supporting over 500 customers from 33 countries for decades. Such consistency clearly underlines our main objective, namely to offer them the solution that meets their needs.

We shape each product to fit the bill, regardless of whether standard or custom produced parts are involved. Customers are thus not only able to benefit from the know-how and expertise of our 135 employees but also from state-of-the-art production techniques, guaranteeing first class quality and maximum precision.

We shape steel

Our products:

- Stamped parts
- Stamped and formed parts
- Stamped and coined parts
- Deep-drawn parts
- Locking washers
- Washers
- Rolled ferrules
- Pins

Individual stamped and formed parts from Rafflenbeul



Suspension



Gearbox



Engine

Our competency encompasses the joint development of a part, ranging from the creation of prototypes to series production. Manufacturing is performed on machinery constantly adapted to the needs of the market.

Our materials:

Non-alloyed steels (EN 10139) · tempering steels (EN 10132-3) · case hardening steels (EN 10132-2) · spring steel (in accordance with EN 10132-4) · stainless steel/rust-proof steels (EN 10088-1).
Material dimensions: from 0.1 to 6.5 mm thickness, coil widths up to approx. 150 mm.

Our production facilities:

Tool-making · Stamping · Annealing · Vibratory Grinding · Surface Coating · Wire Drawing · Pickling

We are competent suppliers to the following industries:

Automotive · Electrical · Fastening Technology · Trade



The areas in which our products are used are manifold:

- Axle drives
- Automobile electronics
- Automatic gearboxes
- Electronics
- Suspension technology
- Gearbox construction
- Vehicle body construction
- Shift gearboxes
- Engine construction
- Fastening technology

Our quality management system is a major feature of our overall manufacturing process.

We are holders of
DIN EN ISO 9001 : 2000
DIN ISO / TS 16949 : 2003
certificates.



Rudolf Rafflenbeul
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